IN THE CLAIMS

Please amend the claims as follows:

1 (Currently Amended): A process for producing a turbine blade or vane having a longitudinal axis, comprising the steps of:

providing ~~the turbine blade or vane in~~ a casting mold for casting the turbine blade or vane, the casting mold including a blade or vane platform and a main blade or vane part, and a position of the main blade or vane part relative to the blade or vane platform determining a first angle of incidence;

providing additional machining stock to the blade or vane platform at predetermined locations;

~~fixing the casting in a first position, the first position corresponding to a predetermined position for the casting to be subjected to a pre-designed machining process;~~

machining the casting using a process which is specified for the first angle of incidence;

rotating the casting around [[said]] a longitudinal axis for an angle ~~from said first position to a second position~~ which is equal to the difference between said first angle of incidence and a second angle of incidence, and

subjecting said rotated casting ~~in said second position to said pre-designed~~ to said machining process ~~without modifying steps of said pre-designed machining process~~ to remove at least partially the additional machining stock.

2 (Currently Amended): The process as claimed in claim 1, wherein:

said ~~fixing step includes holding the~~ casting is fixed in a holder during the machining process, and

said rotating step includes rotating the casting in the holder ~~for the purpose of changing a leading-edge angle of the turbine blade or vane, with reference points required for the machining process being repositioned~~.

3 (Currently Amended): The process as claimed in claim 1, wherein:

said ~~fixing step includes holding the~~ casting is fixed in a holder during the machining process, and

said rotating step includes rotating the casting together with the holder ~~for the purpose of changing a leading-edge angle of the turbine blade or vane, calculated distances being used to reach desired positions~~.

4 (Currently Amended): The process as claimed in claim 1, further comprising the ~~steps~~ step of:

~~providing an additional machining stock on the casting for the machining process, and~~

selecting the thickness of the additional machining stock to be sufficiently above a minimum value for it to be possible for a turbine blade or vane which has ~~a leading-edge~~ an angle of incidence which can be selected freely within a predetermined range of angles to be produced by machining from the same casting.

5 (Currently Amended): The process as claimed in claim [[4]] 1, ~~wherein the casting for the turbine blade or vane has a blade or vane platform and a main blade or vane part, and the process further comprises~~ further comprising the step of:

providing the additional machining stock above [[the]] a minimum value [[on]] at the blade or vane platform.

6 (Currently Amended): The process as claimed in claim [[4]] 5, wherein:

the minimum value for the additional machining stock is approximately 2 mm, and

the additional machining stock above the minimum value amounts to a total of about 5 mm.